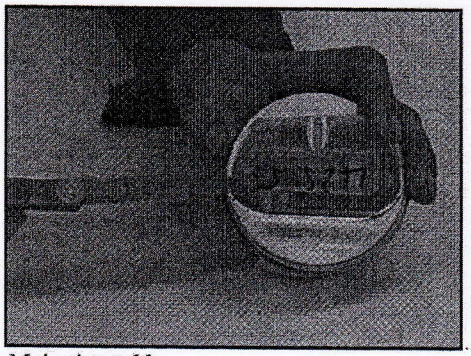
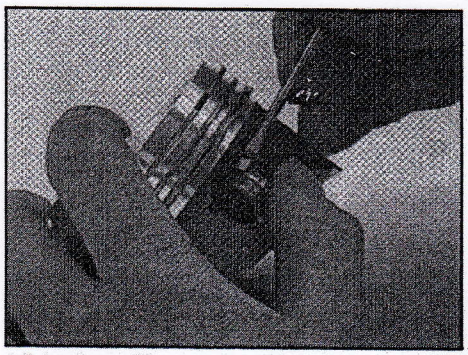
AJP 8



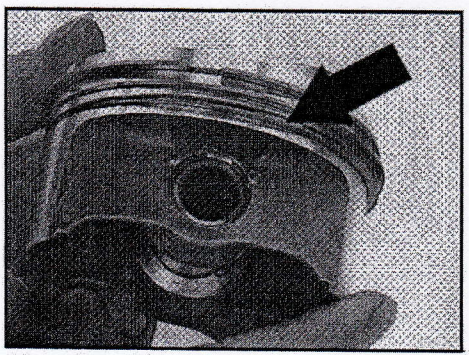
Main Assembly

Measure the ring Endfloat which should be a minium of 1 thou.



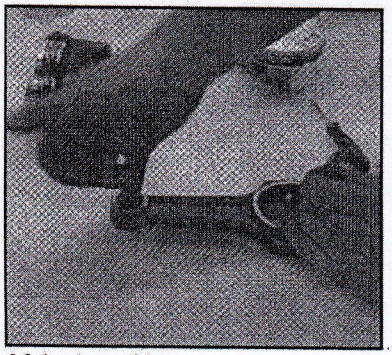
Main Assembly

Wash pistons and fit circlip to one side.

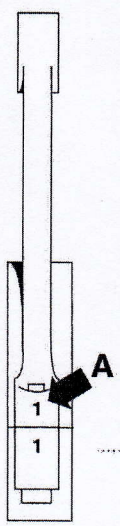


Main Assembly

Next fit the rings to the pistons noting that each is engraved TOP on one side this side has to be facing upwards when fitting.



Main Assembly



Select a matched set of con-rods, wash, dry and lubricate the little end. Check that the gudgeon pin is a sliding fit and number 1 to 8 with an engraver on both halves of the big end on the outside of the big end bolts.